



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

647.1403
Job Sheet 179817



Part No: 647.1403

Job Qty: 1 ea

Part Name: Upper Cutter Assembly, U-Channel



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/22/18

Job Tracking No:

Due Date: 7/10/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG 647.1403 REV D IPP REV:A NEW ISSUE JFS 13/07/03 VERIFY BY: DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		7/10/18	0.00	0.00	Start Up Stores/Pkg-2		JUN 22 2018
110	Packaging	1 pcs		7/10/18	0.00	0.00	Packaging1-1		JUN 22 2018
120	Small Fab	1 pcs		7/10/18	0.00	0.47	Small Fab-1		DAS 38
130	QC	1 pcs		7/10/18	0.00	0.00	QC5		38
140	Packaging	1 pcs		7/10/18	0.00	0.00	Packaging3-1		9.89
150	QC21-SA	1 Ea		7/10/18	0.00	0.00	QC21		JUN 28 2018

Part Op 120 - Assemble as per dwg and apply loctite 598 on all faying surfaces per note 2, A/R RTV LOCTITE
Descriptions: 598: exp. date:

140 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.9702	Cutter Sub Assembly (U Channel) 12	1 Ea (1 ea)	90-Start up Operation	128802
647.1510	Upper Deflector	1 Ea (1 ea)	90-Start up Operation	163892
MS21042L08	Nut	3 Ea (3 ea)	90-Start up Operation	5044234
MS27039-08-19	Screw	3 Ea (3 ea)	90-Start up Operation	5044235
NAS1149FN832P	Washer	6 Ea (6 ea)	90-Start up Operation	FM1388369

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	646.9702	1	5	0
	647.1510	1	7	0
	MS21042L08	3	1,718	0
	MS27039-08-19	3	856	0
	NAS1149FN832P	6	1,300	0

Part Specifications

Specifications could not be found.



WORK ORDER NON-CONFORMANCE / UPDATE

DQA: _____ Date: _____
QA Closed: _____ Date: _____

Work Order update only

DISPOSITION		AGAINST DEPARTMENT/PROCESS			
Work Order: _____	Rework _____	Skid-tube _____	Cross tube _____	Water Jet _____	Engineering _____
Part No. _____	Scrap _____	Machining _____	Small Fab _____	Prod. Eng. Coord. _____	Quality _____
NCR No. _____	Use-as-is _____	Thermoforming _____	Finishing _____	Rec/Store/Packaging _____	Other _____
Suspected Unapproved _____		Large Fab _____	Composite _____	Supplier _____	
Date : _____		QTY Effective : _____			
Step #: _____		MRB (QS1042) Approval _____			
Description Work Order Deviation		Disposition			
		Completed By _____			

DART
AEROSPACE

Container No: S083303

Part: 647.1403
Job No: 179817
Serial No/Batch: S083303
Revision: D
Inspector: _____
Exp Date: _____
Instructions: _____

Supervisor Verification _____
Coordinator roval _____

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CANADA
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www.dartaerospace.com

Date: 06/22/18

Root Cause		FAULT CATEGORY											
Environment	No Re-verification	Temperature/Cure	Pow										
Design	Operator	Set-up	Folk										
Doc/Data	Offset/Setup	BOM/Route	Grai										
Equip/Tooling	Supplier	Broken/Damage/Defect	Well										
Handling/Pre	Training	Inspection Incomplete/Unqualified	Wro										
Material	Use for Testing	Contamination	Out										
Internal Transport	Poor Information	Countersink	Off-s										
Tribal Knowledge	Rushing	Cut Too Short	Misli										
LOA	Product Improvement	Instructions Incomplete/Unclear	Fit/Function										
Substation	Process Improvement	Drill Holes	Misaligned/off center										
Past Expiry Date	Manufacturing Process		Misread										
Misidentified	Past Due		Turning Sequence										
OTHER : _____													



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
004021	S083284	646.9702	Cutter Sub Assembly (U Channel)	F128802	CCK012	1
004021	S083288	647.1510	Upper Deflector	F163292	CCK090	1
004021	S083289	MS21042L08	Nut	S044234	ST303	3
004021	S083291	MS27039-08-19	Screw	S044235	ST277	3
004021	S083293	NAS1149FN832P	Washer	FM138336-9	ST263	6

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 6/22/18 10:25 AM dart.quirion.sonia